

Aluminium / Aluminium 5154 Alloy

Introduction

Aluminium / Aluminium Alloys have strong corrosion resistance. These alloys are sensitive to high temperature ranging between 200 and 250°C (392 and 482°F), and tend to lose some of their strength. However, the strength of aluminium / aluminium alloys can be enhanced at subzero, making them ideal low – temperature alloys.

The aluminium / aluminium 5154 alloy is a wrought alloy. The following datasheet will more details about the aluminium / aluminium 5154 alloy.

Product Features

Bright color and excellent electrical conductivity can bear being blended, good tensile strength, light density and so on.

Chemical Composition

The following table shows the chemical composition of the Aluminium / Aluminium 5154 alloys:-

| | | | | | | | | | | OTHERS | | |
|------|------|------|------|---------|------------|----|------|------|------|--------|---------|--|
| Si | Fe | Cu | Mn | Mg | Cr | Ni | Zn | Ti | Each | Total | Al(Min) | |
| 0.25 | 0.40 | 0.10 | 0.10 | 3.1–3.6 | 0.15 –0.25 | - | 0.20 | 0.20 | 0.05 | 0.15 | Balance | |

Physical Properties

The physical Properties of the aluminium / aluminum 5154 are outlined in the following table:-

| PROPERTIES | METRIC | IMPERIAL |
|------------|--------------------------|---------------------------|
| Density | 2.66 g / cm ³ | 0.3489 lb/in ³ |

Mechanical Properties

The mechanical properties of the aluminium / aluminum 5154 alloy are tabulated below:-

| PROPERTIES | PROPERTIES | CONDITIONS T (°C) |
|------------------------------------|------------|-------------------|
| Density (×1000 kg/m ³) | 2.66 | 25 |
| Poisson's Ratio | 0.33 | 25 |
| Elastic Modulus (GPa) | 70-80 | 25 |

| | | |
|------------------------|-----|----|
| Tensile Strength (Mpa) | 240 | |
| Yield Strength (Mpa) | 115 | 25 |
| Elongation (%) | 25 | |
| Reduction in Area (%) | | |
| Hardness (HB500) | 63 | 25 |
| Shear Strength (MPa) | 150 | 25 |
| Fatigue Strength (MPa) | 115 | 25 |

Thermal Properties

The thermal properties of the aluminium / aluminum 5154 alloy are tabulated below:-

| PROPERTIES | METRIC | IMPERIAL |
|--|-----------------------------|-----------------------------------|
| Thermal conductivity (@25°C/77°F) | 127 W/mK | 881 BTU in/hr.ft ² .°F |
| Thermal expansion (@20-100°C/68-212°F) | 23.9 x 10 ⁻⁶ /°C | 75x 10 ⁻⁶ /°F |

Types of Finishes

- Lustrous Finish – This type of Finish is usually used for cold heading process which provides the smooth & uniform metal flow. It will provide enhanced & shiny appearance & will anodize well.
- Bright Finish – This type of finish is absolutely clean & chrome like finish improving appearance of the Aluminium Wire.
- Anodizing Finish – This type of finish is clear or colored finish & improves resistance to corrosion. This finish not only provides protection to the surface but also adds strength to the part.

Applications

The aluminium / aluminum 5154 alloy is widely used in the manufacture of Welded Structures, Storage Tanks, Aluminium Pads, Electrical & Telecommunication Cables, Flexible Cables, Coaxial Cables and Pressure Vessels. It is also used in salt water service, Insect Screening, Shielding Wire For Co- Axial Cable & various round wire products, Metal Network – nets, mesh, filter etc.

Al-Mg Alloy Wire 5154

(PARAMETER TABLE)

| Nominal Diameter Ø/mm | Diameter Difference ±mm | Resistivity (20°C) ≤ .km/mm ² | Measured Resistance (20 °C) /km | Density (20 °C) g/cm ³ | Conductivity (20 °C) ≥% |
|--------------------------|----------------------------|--|------------------------------------|---|-------------------------------|
| 0.1 | 0.003 | 48 | 6111 | 2.78 | 36 |
| 0.11 | 0.003 | 48 | 5050 | 2.78 | 36 |
| 0.115 | 0.003 | 48 | 5024 | 2.78 | 36 |
| 0.12 | 0.003 | 48 | 4244 | 2.78 | 36 |
| 0.13 | 0.003 | 48 | 3616 | 2.78 | 36 |
| 0.14 | 0.003 | 48 | 3118 | 2.78 | 36 |
| 0.15 | 0.003 | 48 | 2716 | 2.78 | 36 |
| 0.16 | 0.003 | 48 | 2387 | 2.78 | 36 |
| 0.17 | 0.003 | 48 | 2114 | 2.78 | 36 |
| 0.18 | 0.003 | 48 | 1886 | 2.78 | 36 |
| 0.19 | 0.003 | 48 | 1692 | 2.78 | 36 |
| 0.2 | 0.004 | 48 | 1527 | 2.78 | 36 |
| 0.25 | 0.004 | 48 | 977 | 2.78 | 36 |
| 0.3 | 0.004 | 48 | 679 | 2.78 | 36 |
| 0.35 | 0.004 | 48 | 498 | 2.78 | 36 |
| 0.4 | 0.005 | 48 | 381 | 2.78 | 36 |
| 0.45 | 0.005 | 48 | 301 | 2.78 | 36 |
| 0.5 | 0.005 | 48 | 244 | 2.78 | 36 |
| 0.64 | 0.006 | 48 | 149 | 2.78 | 36 |
| 0.7 | 0.007 | 48 | 124 | 2.78 | 36 |
| 0.81 | 0.008 | 48 | 93.1 | 2.78 | 36 |
| 0.9 | 0.009 | 48 | 75.4 | 2.78 | 36 |
| 1.02 | 0.01 | 48 | 58.7 | 2.78 | 36 |
| 1.13 | 0.011 | 48 | 47.8 | 2.78 | 36 |
| 1.38 | 0.013 | 48 | 32 | 2.78 | 36 |
| 1.63 | 0.016 | 48 | 23 | 2.78 | 36 |
| 1.78 | 0.017 | 48 | 19.2 | 2.78 | 36 |
| 1.96 | 0.019 | 48 | 15.9 | 2.78 | 36 |

| Intensity Test Of The Soft State ≥N | Tensile Strength Of Soft-State ≥N/Mm2 | Soft-State Elongation ≥% | Hard Measured Intensity ≥N | Tensile Strength Of Hard-State ≥N/Mm2 | Hard Elongation ≥% |
|--|--|---|---|--|-----------------------------------|
| 1.6 | 210 | 8 | 2.6 | 340 | 1 |
| 1.9 | 210 | 8 | 3.2 | 340 | 1 |
| 2.3 | 210 | 8 | 3.8 | 340 | 1 |
| 2.7 | 210 | 8 | 4.5 | 340 | 1 |
| 3.2 | 210 | 8 | 5.23 | 340 | 1 |
| 3.7 | 210 | 10 | 6 | 340 | 1 |
| 4.2 | 210 | 10 | 6.8 | 340 | 1 |
| 4.7 | 210 | 10 | 7.7 | 340 | 1 |
| 5.3 | 210 | 10 | 8.6 | 340 | 1 |
| 5.9 | 210 | 10 | 9.6 | 340 | 1 |
| 6.5 | 210 | 10 | 10 | 340 | 1 |
| 10 | 210 | 12 | 16 | 340 | 1 |
| 14 | 210 | 12 | 24 | 340 | 1 |
| 20 | 210 | 12 | 32 | 340 | 1 |
| 26 | 210 | 12 | 42 | 340 | 1 |
| 33 | 210 | 12 | 54 | 340 | 1 |
| 41 | 210 | 12 | 66 | 340 | 1 |
| 67 | 210 | 12 | 109 | 340 | 1 |
| 80 | 210 | 12 | 130 | 340 | 1 |
| 108 | 210 | 12 | 175 | 340 | 1 |
| 133 | 210 | 12 | 216 | 340 | 1 |
| 171 | 210 | 12 | 277 | 340 | 1 |
| 210 | 210 | 12 | 340 | 340 | 1 |
| 314 | 210 | 12 | 508 | 340 | 1 |
| 438 | 210 | 12 | 709 | 340 | 1 |
| 522 | 210 | 12 | 846 | 340 | 1 |
| 633 | 210 | 12 | 1025 | 340 | 1 |